

Computational Fabrication

CS 491 and 591

Professor: Leah Buechley

https://handandmachine.org/classes/computational_fabrication/

Weekly Designer: Neri Oxman

<https://www.moma.org/calendar/exhibitions/5090>

<https://oxman.com/projects>



Mediated Matter



Today

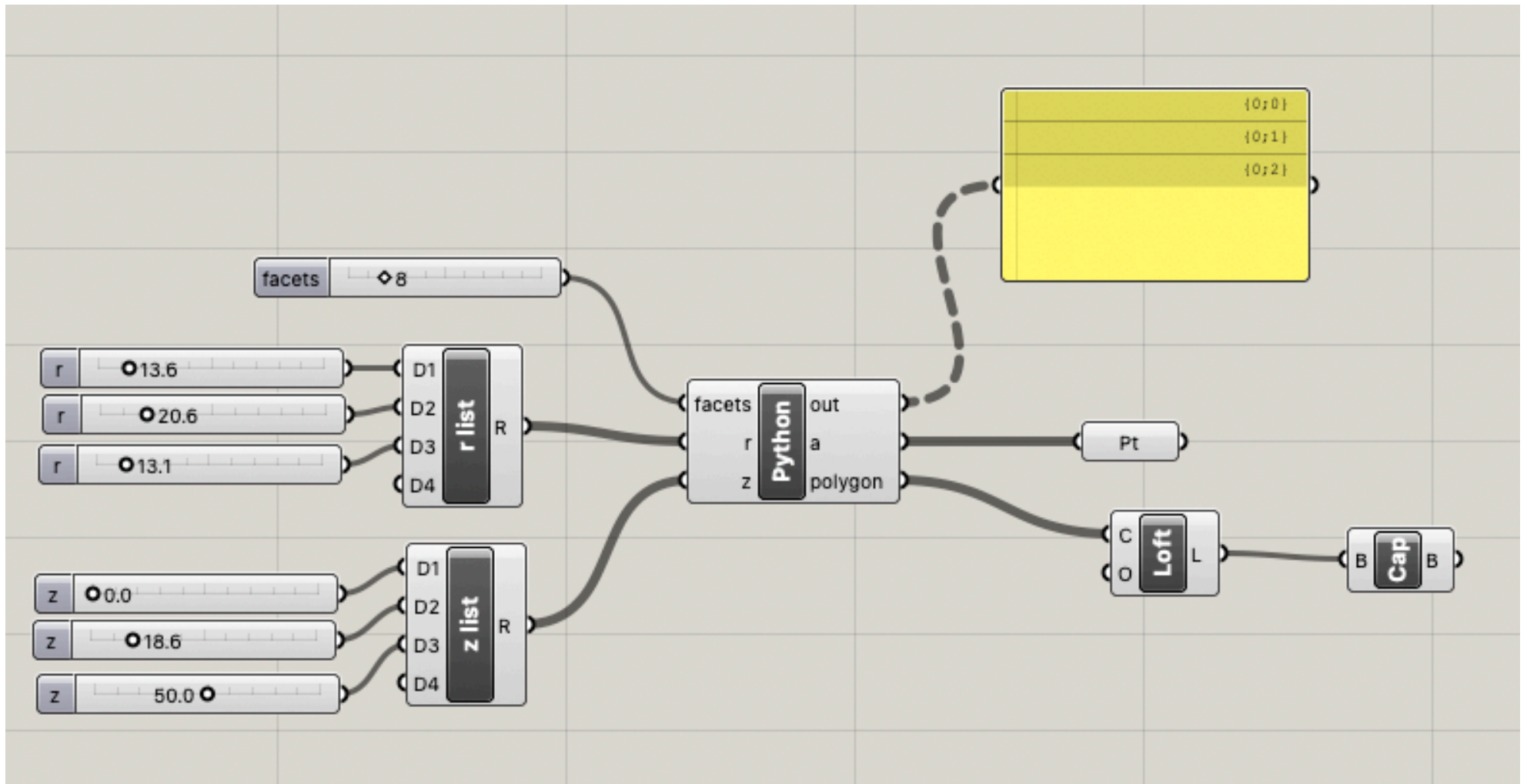
- 1) Transformations
- 2) Solid vessels
- 2) Slicing

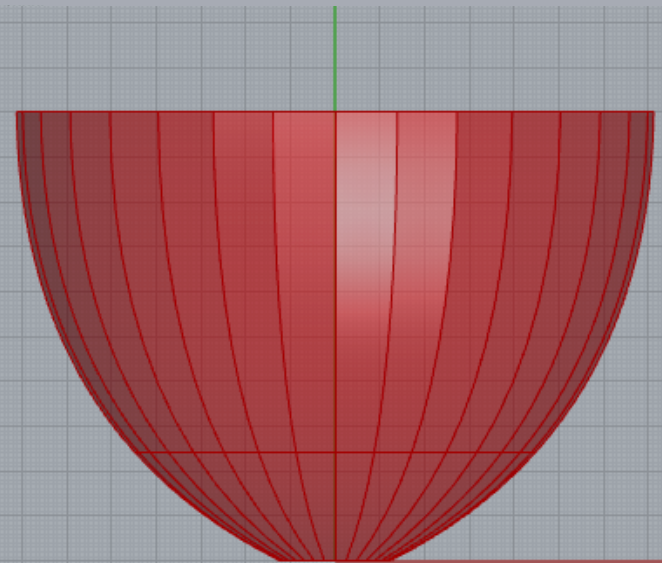
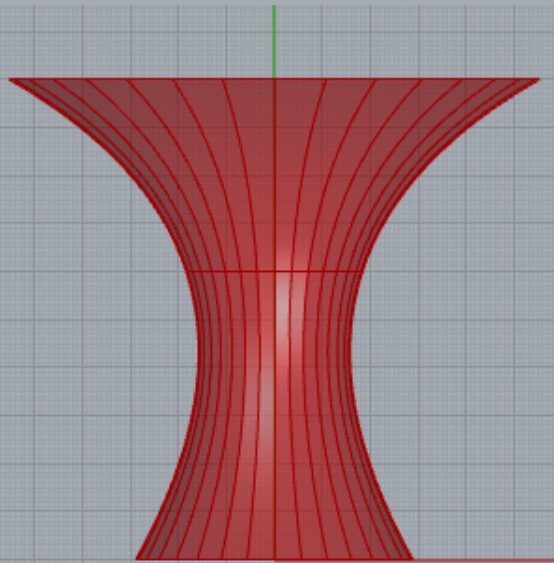
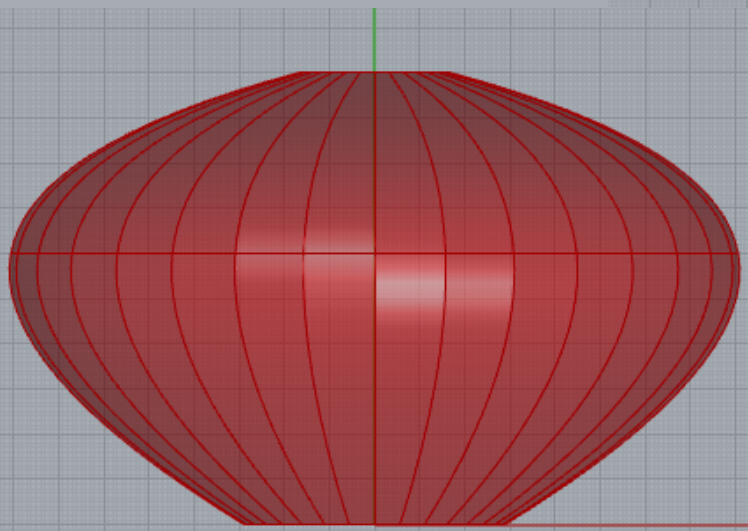
**We'll use transformation tools from
the Rhino Geometry library:**

<https://developer.rhino3d.com/api/rhinocommon/rhino.geometry>

Rhino Geometry library
is separate and different from
Rhinoscript library

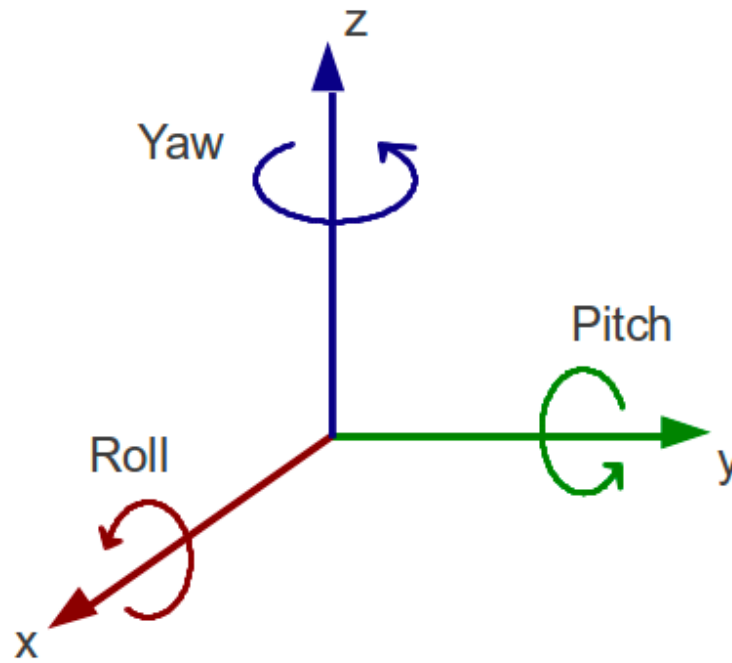
Open up Grasshopper program from last class





We'll twist/rotate our polygons
around the Z-axis

Rotation in 3D



RotationZYX method

Class: [Rhino.Geometry.Transform](#)

Description:

Create rotation transformation From Tait-Byran angles (also loosely known as Euler angles).

Syntax:

```
static Transform RotationZYX(  
    Double yaw,  
    Double pitch,  
    Double roll  
)
```

Parameters:

yaw

Type: [System.Double](#)

Angle, in radians, to rotate about the Z axis.

pitch

Type: [System.Double](#)

Angle, in radians, to rotate about the Y axis.

roll

Type: [System.Double](#)

Angle, in radians, to rotate about the X axis.

Returns:

Type: [Transform](#)

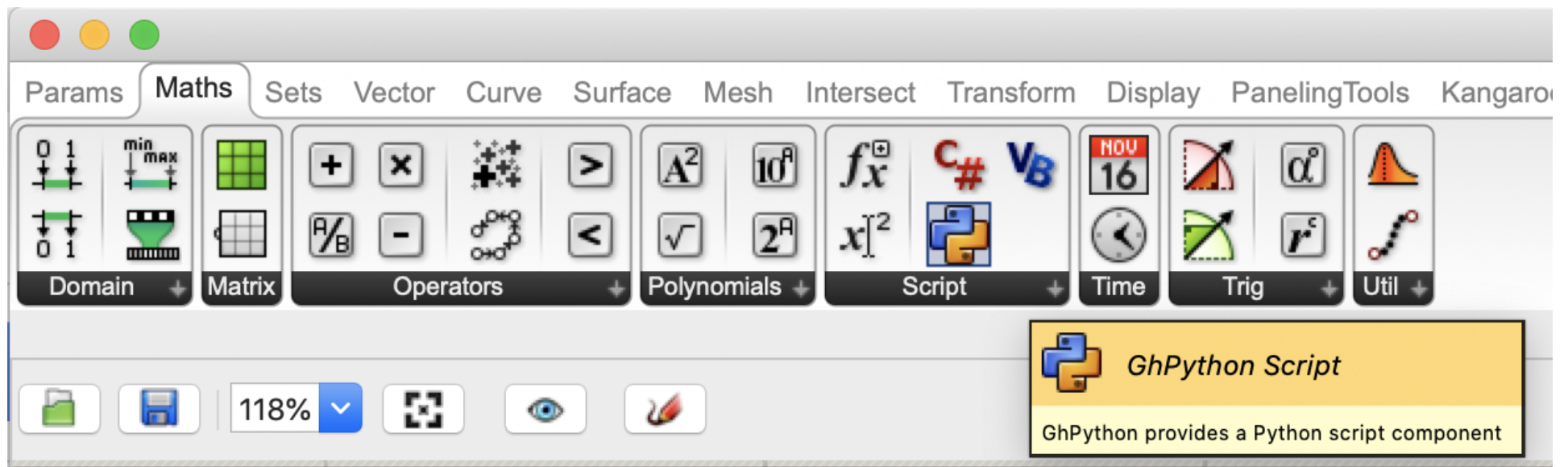
A transform matrix from Tait-Byran angles.

Remarks:

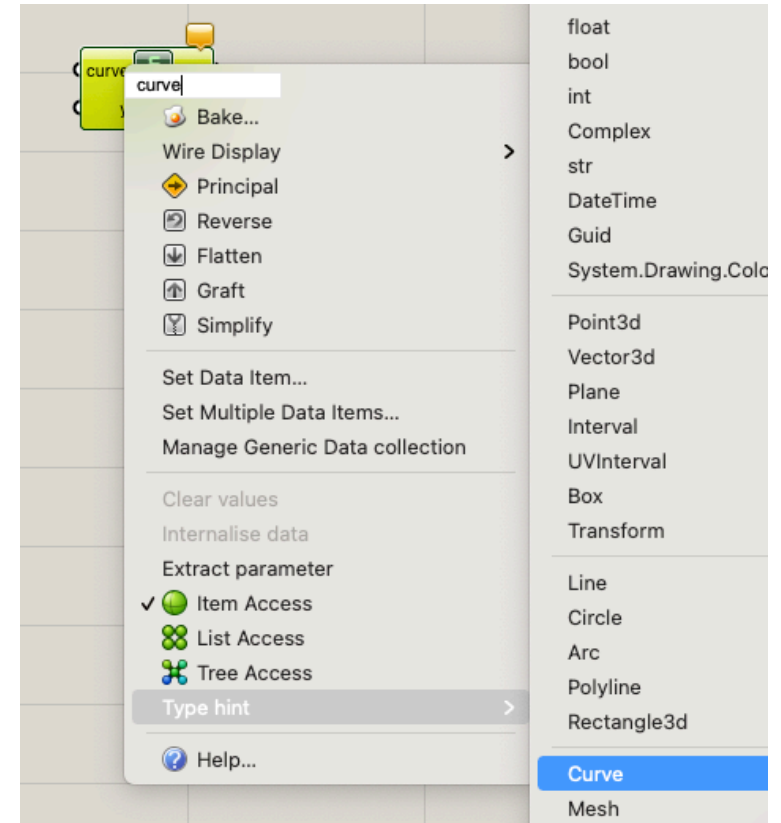
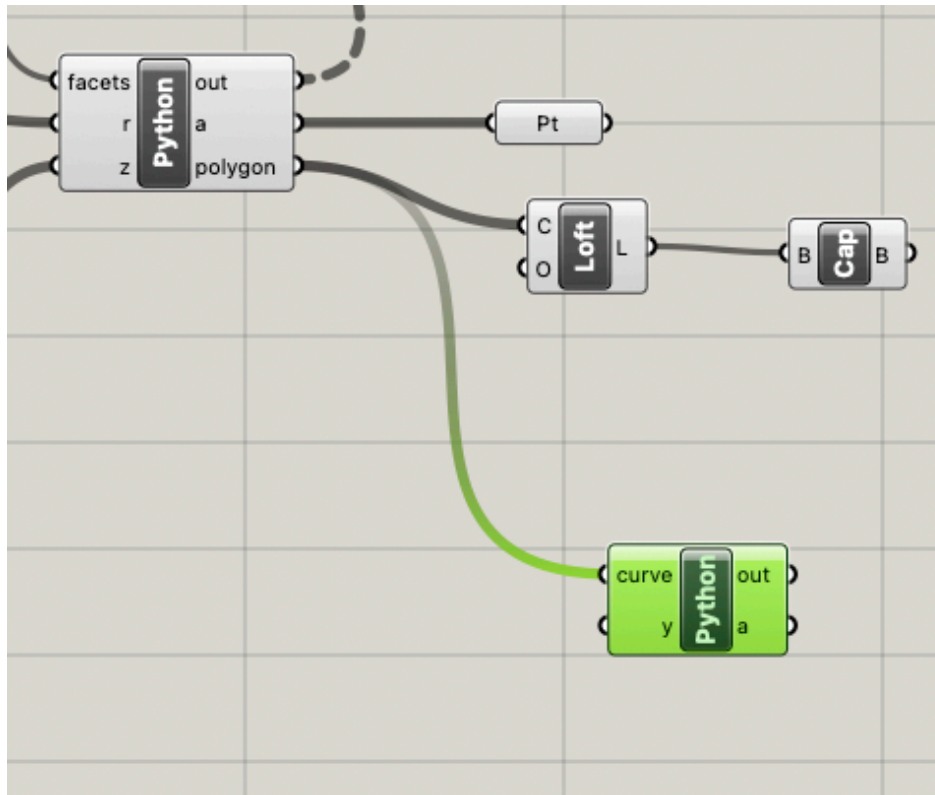
$\text{RotationZYX}(\text{yaw}, \text{pitch}, \text{roll}) = \text{R}_z(\text{yaw}) * \text{R}_y(\text{pitch}) * \text{R}_x(\text{roll})$ where $\text{R}_*(\text{angle})$ is rotation of angle radians about the corresponding world coordinate axis.

<https://developer.rhino3d.com/api/rhinocommon/rhino.geometry.transform/rotationzyx>

Add a python scripting block



Rename input and set to our polygons



set Type hint to **Curve**

Write a twist function

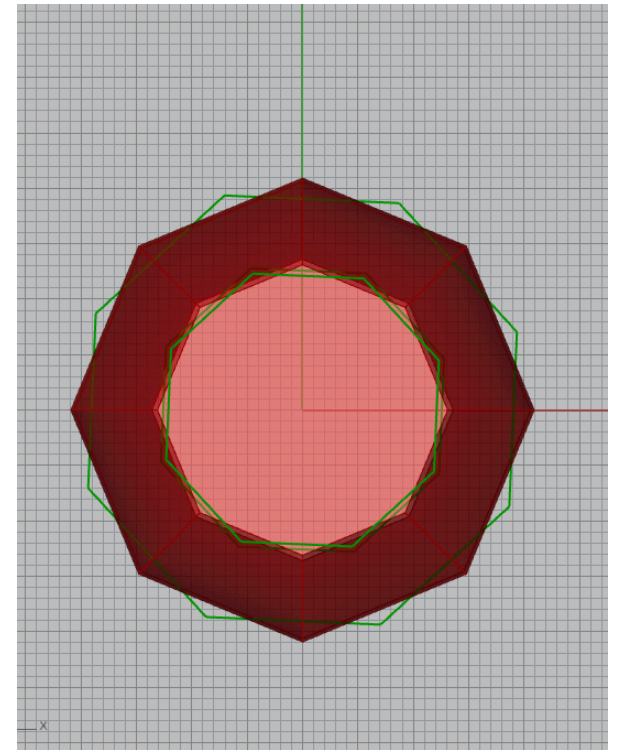
```
1 import rhinoscriptsyntax as rs
2 import Rhino.Geometry as geom
3 import math
4
5 def twist(curve, angle):
6     angle = math.radians(angle)
7     twist = geom.Transform.RotationZYX(angle, 0,0)
8     curve.Transform(twist)
9
```

Transformations, process

- Create a transformation using `geom.Transform.RotationZYZ()` or other method. This returns a transformation matrix.
- Apply the returned matrix to your geometry. ie:
`curve.Transform(your_transformation)`
- We'll create some simple translations, but you can also define your own transformation matrices and use them in the same way
- More info: <https://developer.rhino3d.com/api/rhinocommon/rhino.geometry.transform>

Apply the twist function to our polygons

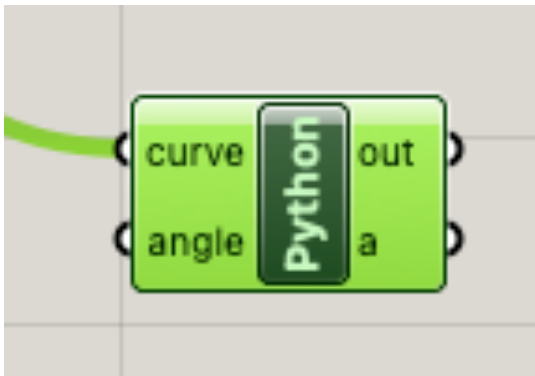
```
1 import rhinoscriptsyntax as rs
2 import Rhino.Geometry as geom
3 import math
4
5 def twist(curve, angle):
6     angle = math.radians(angle)
7     twist = geom.Transform.RotationZYX(angle, 0,0)
8     curve.Transform(twist)
9
10 twist(curve,20) # apply the transformation
11 a = curve      # the output is the (transformed) curve
```



green shows
rotated polygons

questions?

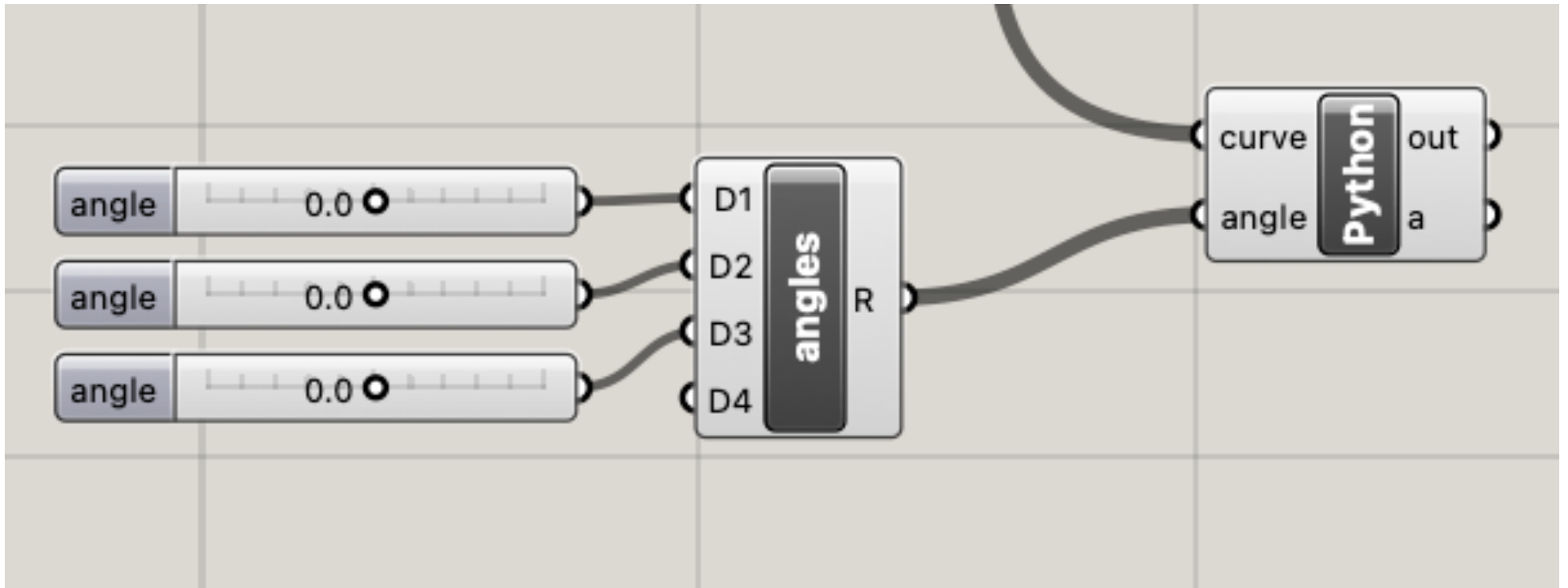
Add angle input variable



```
1 import rhinoscriptsyntax as rs
2 import Rhino.Geometry as geom
3 import math
4
5 def twist(curve, angle):
6     angle = math.radians(angle)
7     twist = geom.Transform.RotationZYX(angle, 0,0)
8     curve.Transform(twist)
9
10 twist(curve,angle) # apply the transformation to the curve
11 a = curve # the output is the (transformed) curve
```

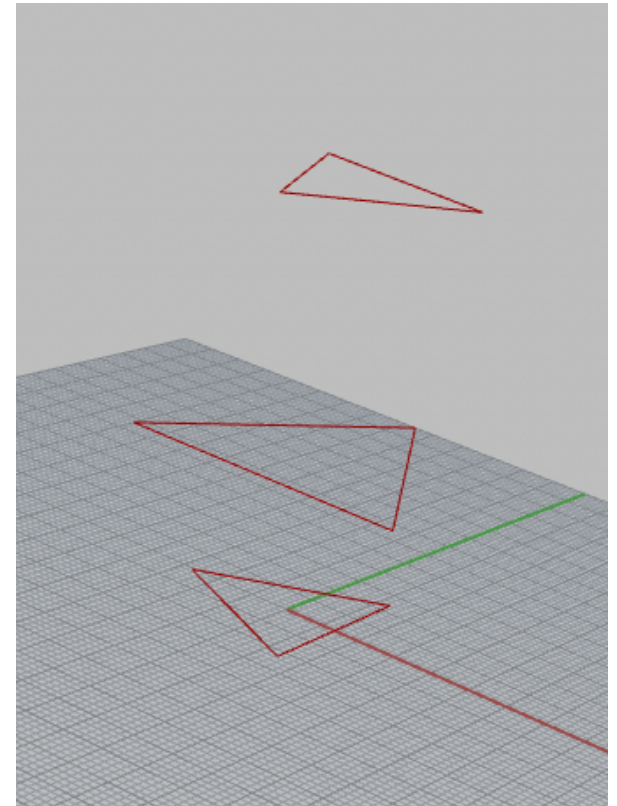
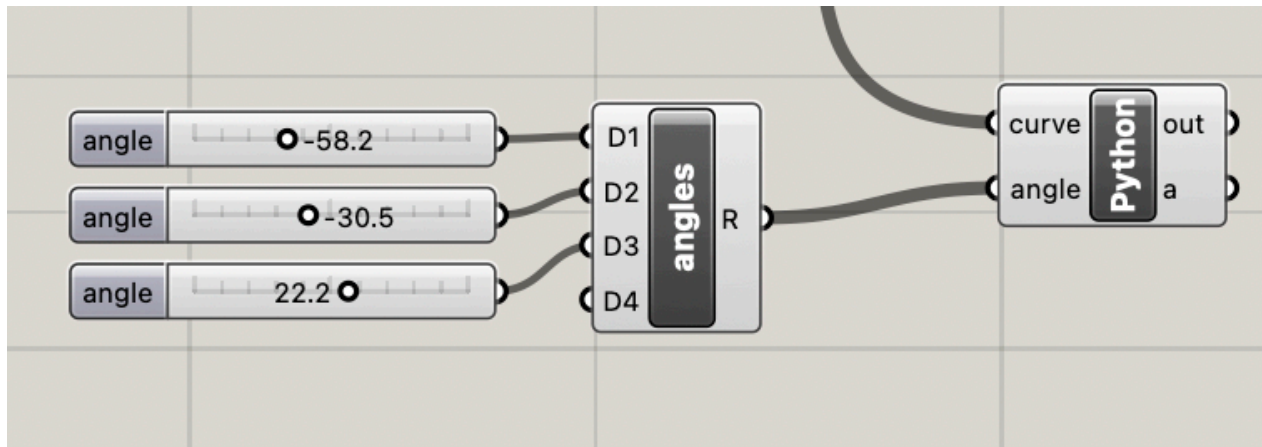
Type Hint: **float**

Add number sliders

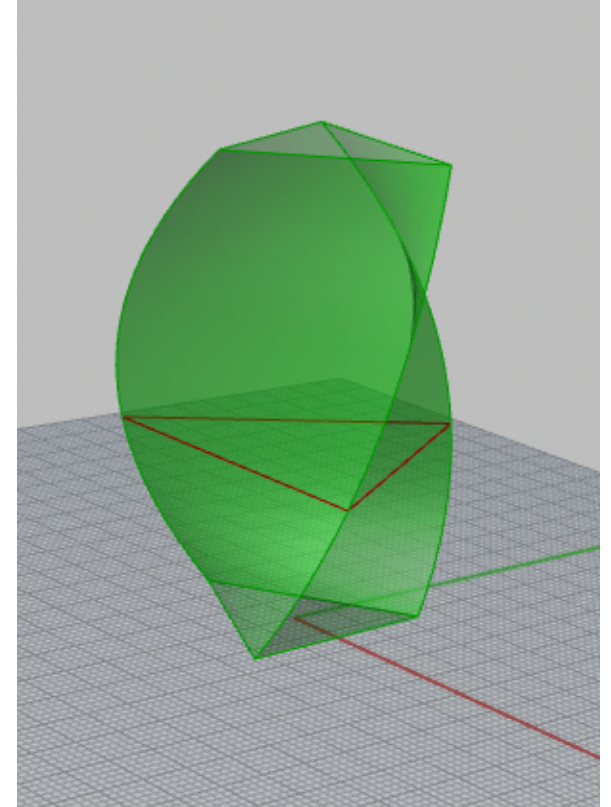
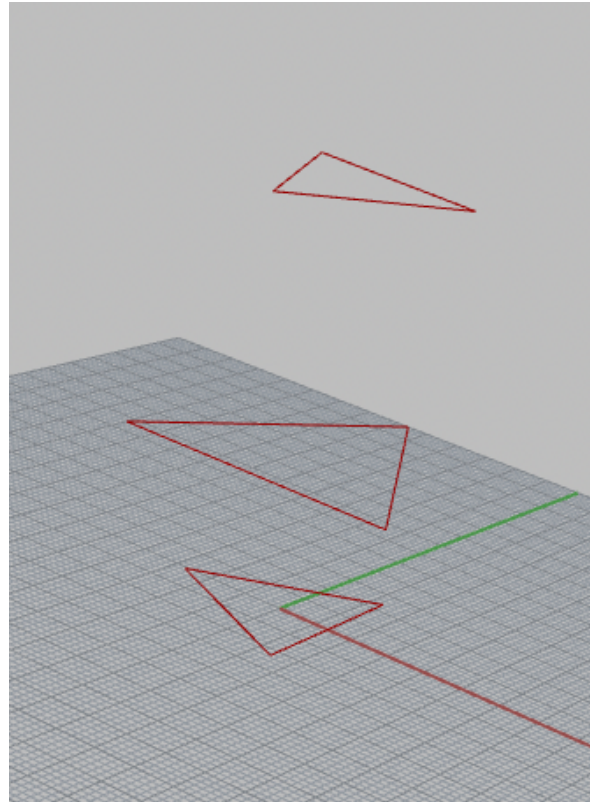
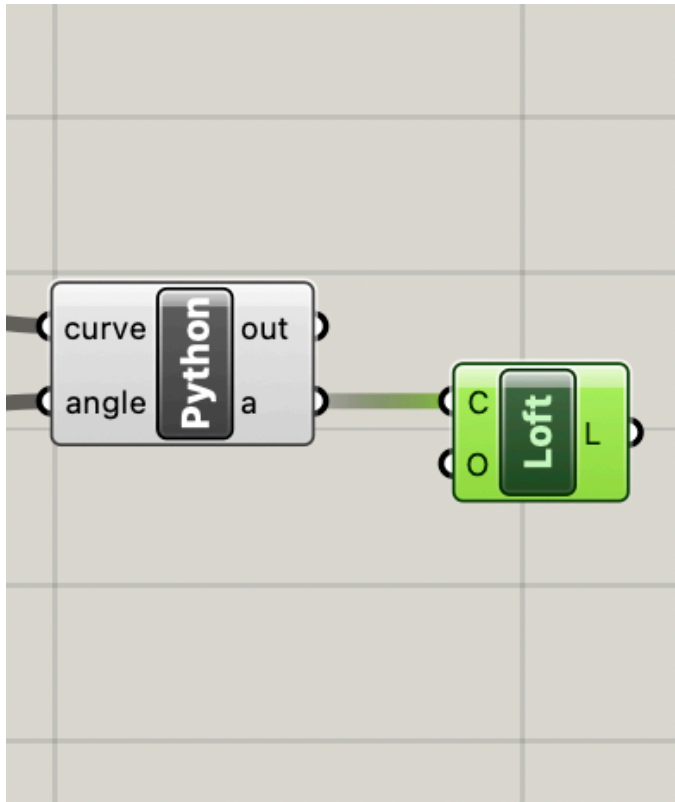


Range: -180 to 180

Can control the rotation of each polygon



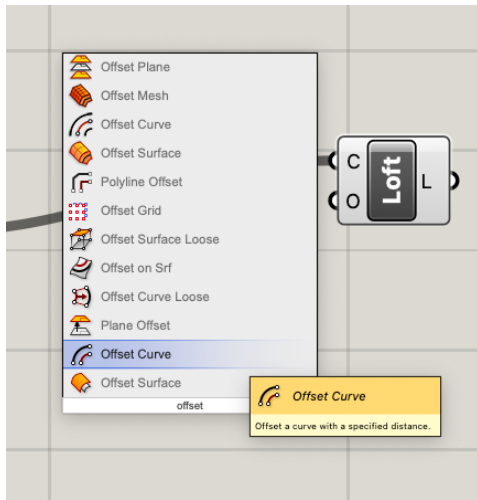
Loft 'em



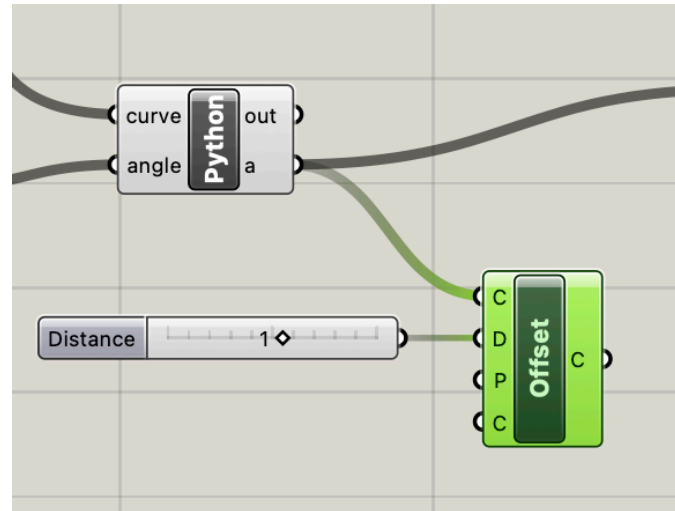
questions?

Making a solid vessel

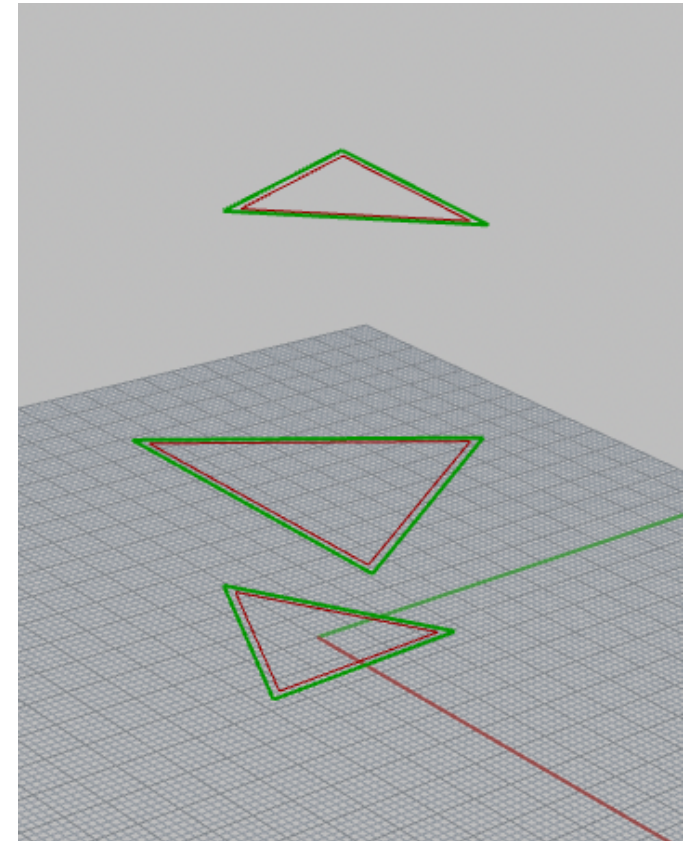
Create a set of Offset Curves



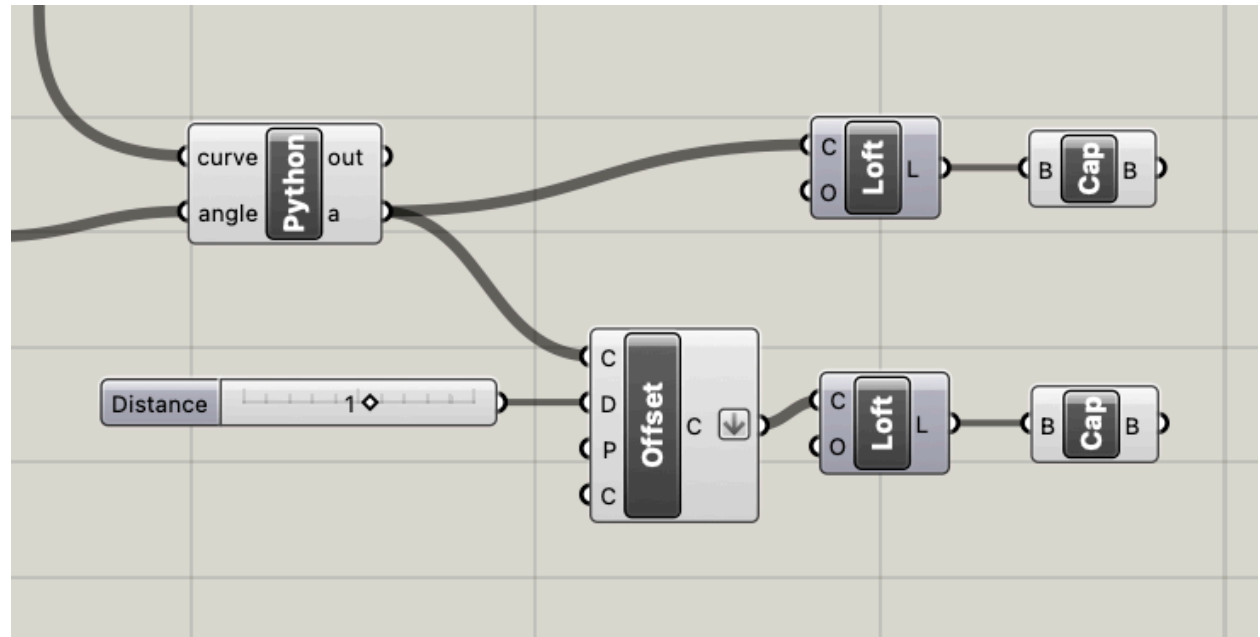
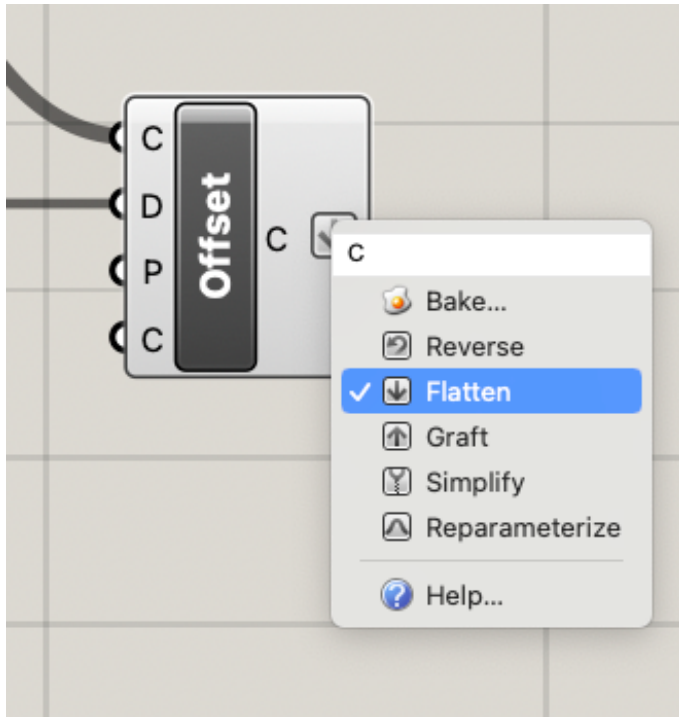
Offset Curve
block



D = offset distance
+1 = 1mm outside
-1 = 1mm inside

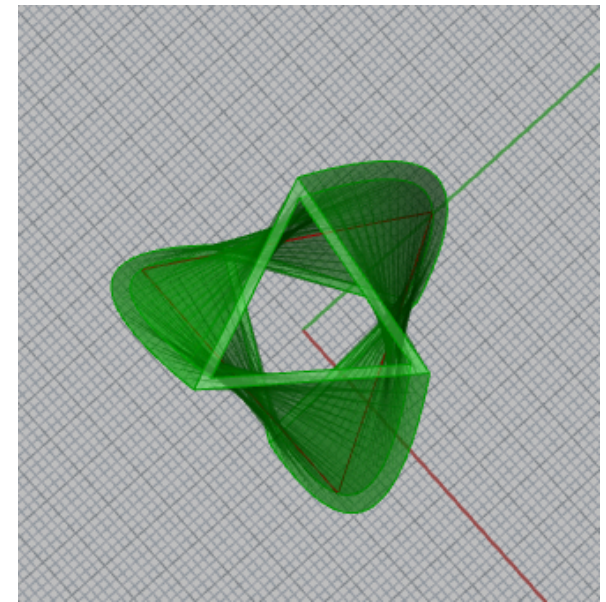
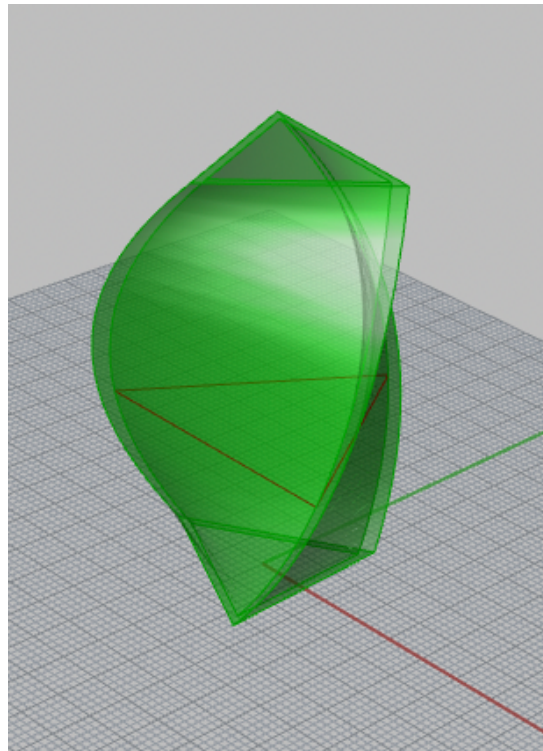
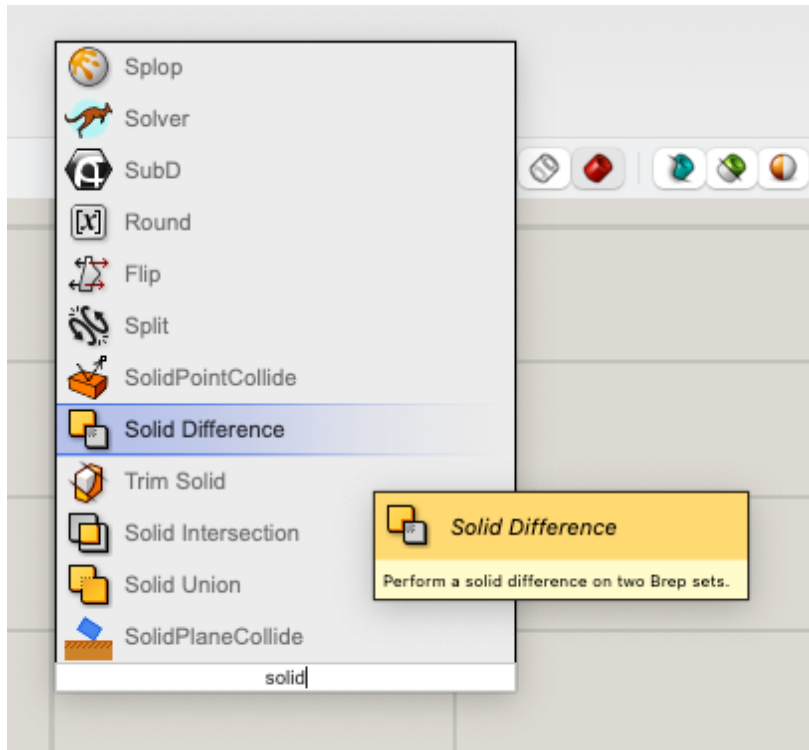


Loft and cap both sets of curves



First, Flatten output from
Offset Curve

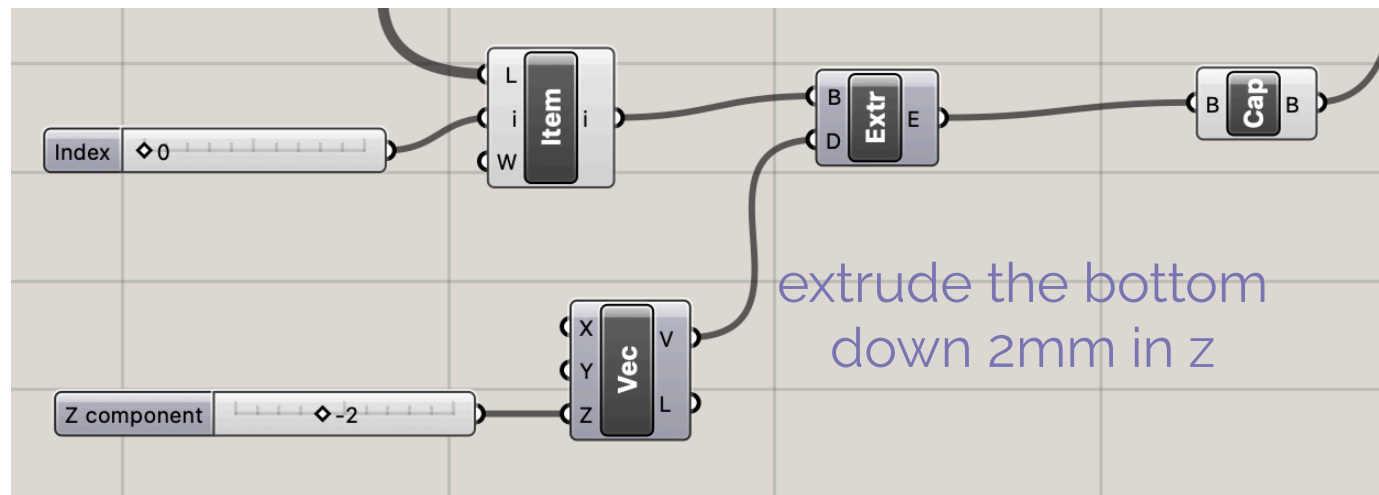
Subtract inside object from outside



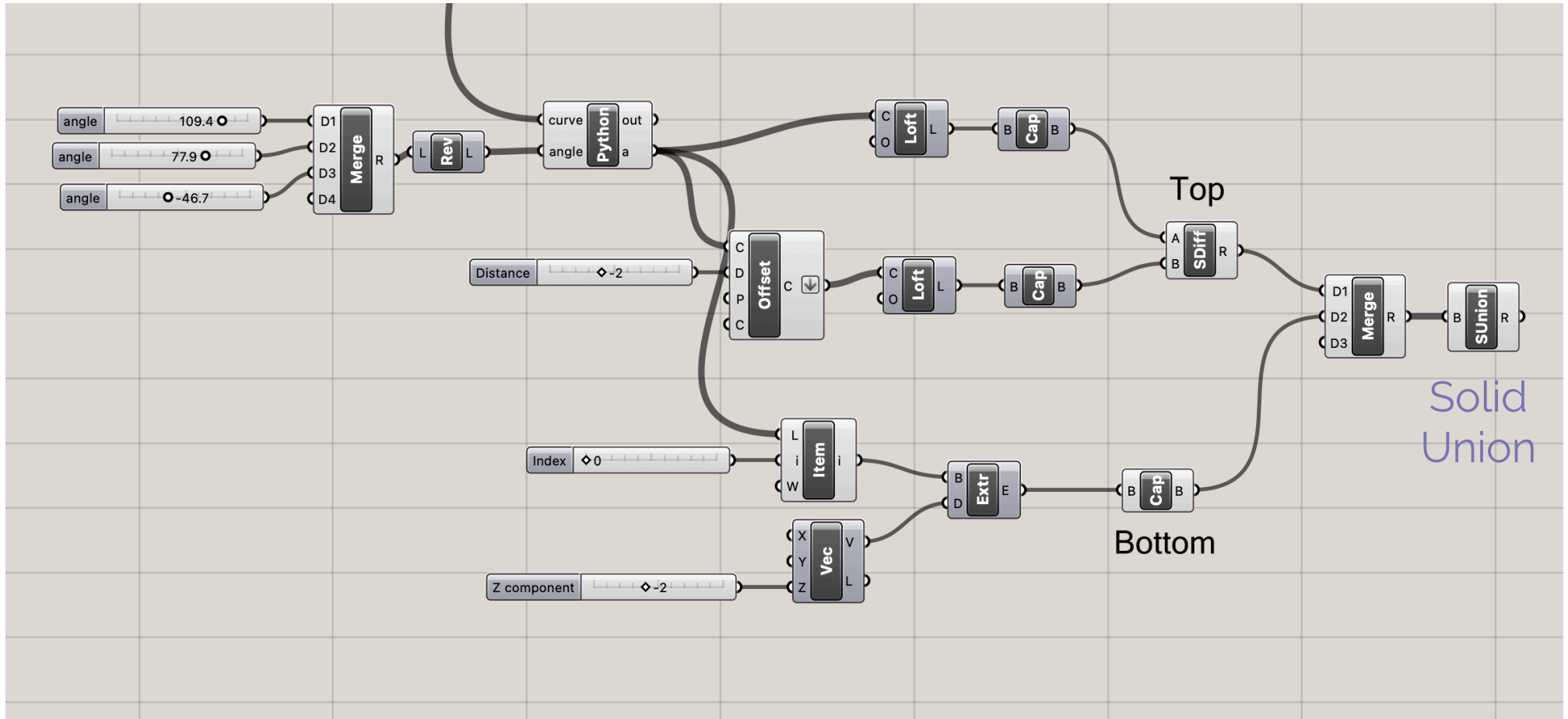
Add a bottom

get the bottom polygon
from the a output list

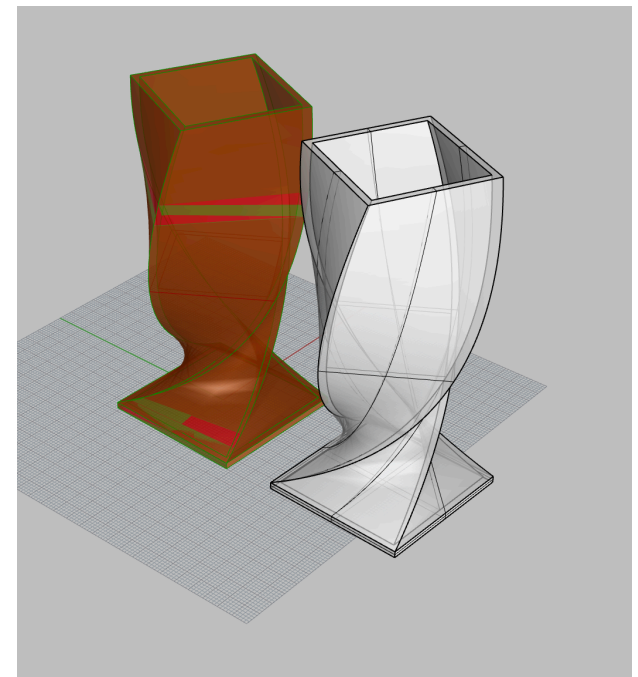
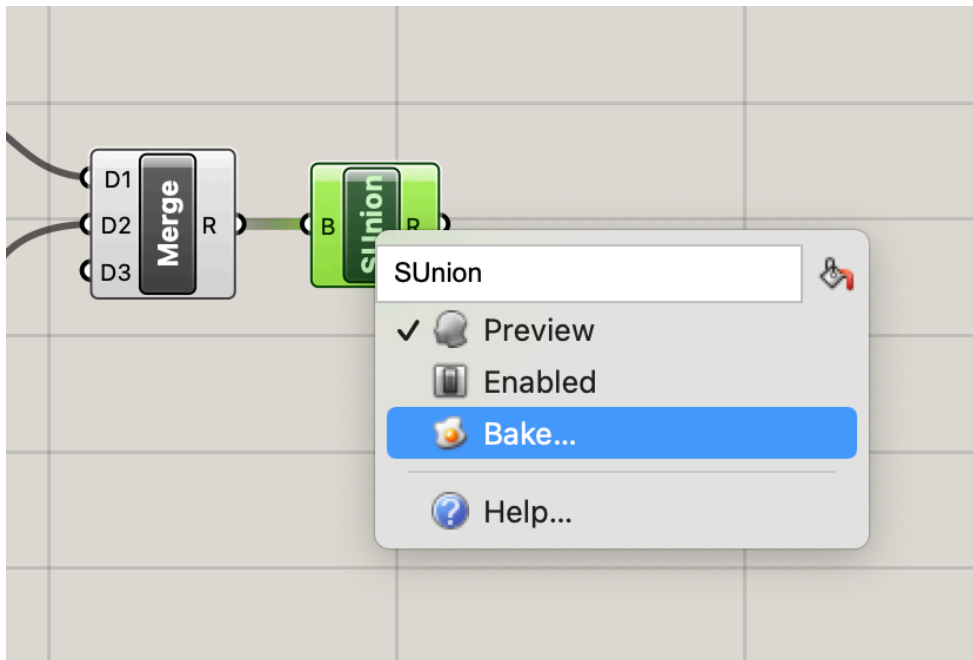
cap the extrusion to
generate a solid



Union the top and bottom



Bake

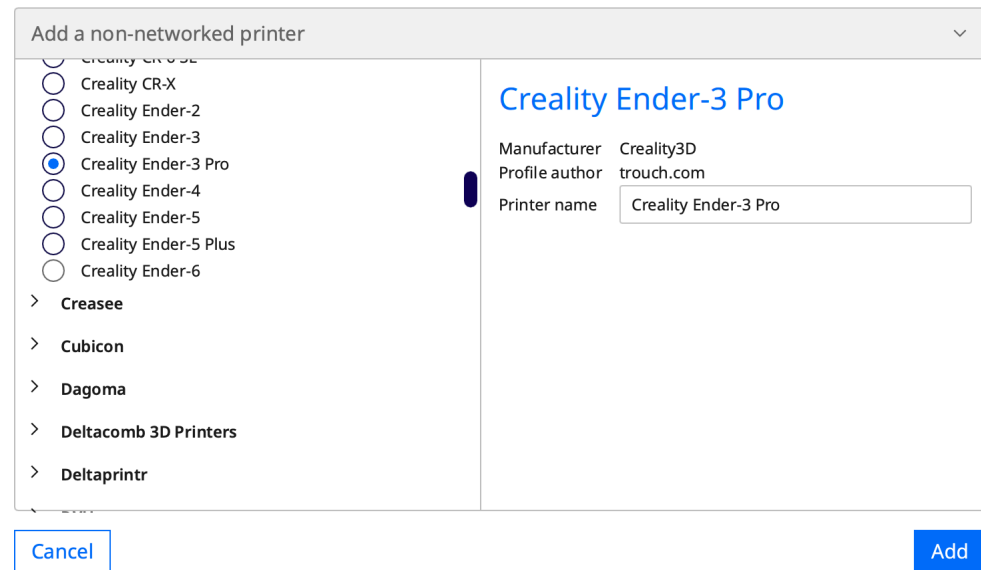
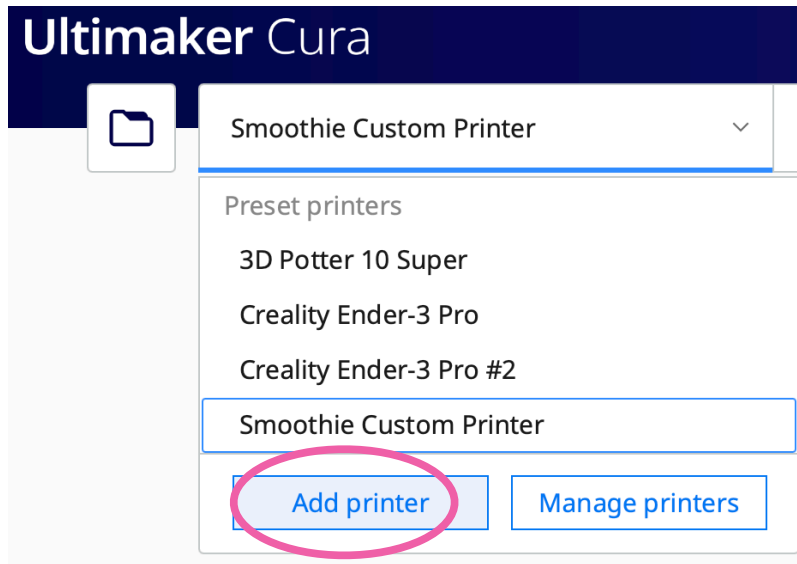


Export a .stl from Rhino

- File → Export
- Choose .STL (Stereolithography) as the file format
- Choose at least .01 as the resolution for your export
- Make a note of where you saved the file.

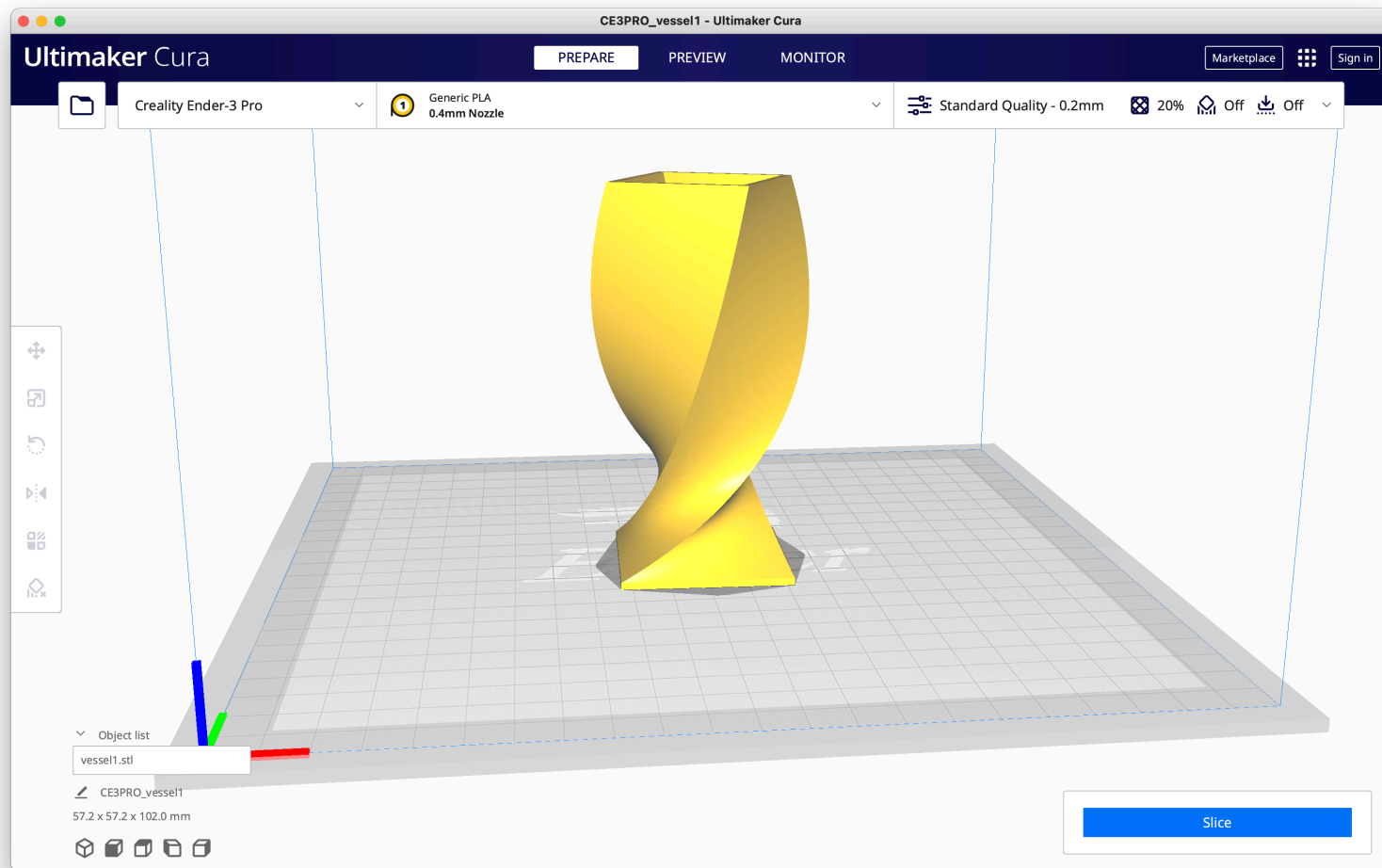
Open up Cura

Add Your Printer in Cura



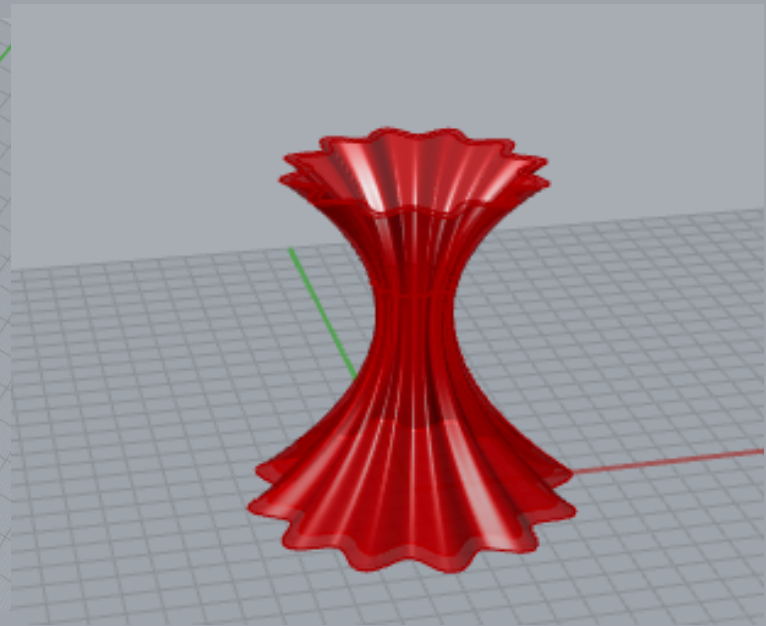
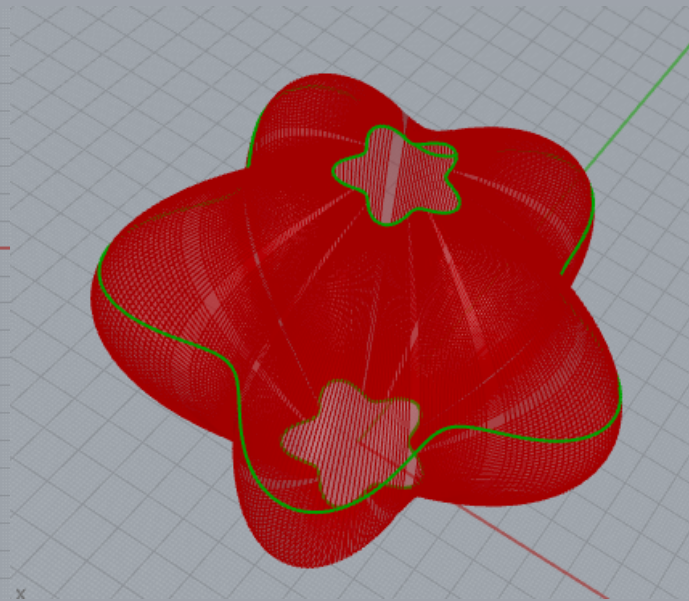
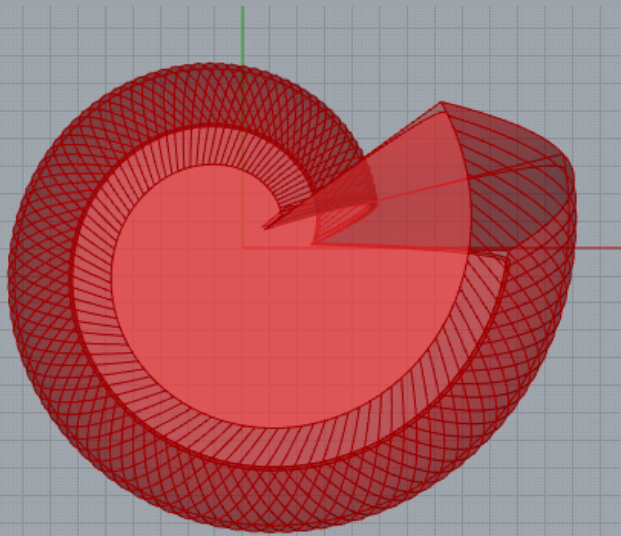
Choose the (default) Ender 3D Pro settings for Generic PLA material

Import .stl into Cura



Slice and Print!

Explore more interesting surfaces: $r = f(\text{angle})$



Thank you!

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